

Date: Tuesday, 7/17/2007 2:00:42 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : WASHER
Job Number : 33592	
Estimate Number : 11045	
P.O. Number : <i>N/A</i>	Part Number : D2813
This Issue : 7/17/2007 S.O. No. : <i>N/A</i>	Drawing Number : D2813 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 32776	Material : <i>N/A</i>
Written By : _____	Due Date : 7/30/2007 Qty: 20 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est Rev:C Now Turned 06-02-24 JLM	
Est Rev:B 00.11.16 Changed material EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDELINR2000	DELIN ROUND BAR 2.00"
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Comment: Qty.: 0.0168 f(s)/Unit Total : 0.3360 f(s)  
 Delrin Round Bar 2.00"  
 (MDELINR2000)

*[Signature]* 07/07/20

Batch: *M104920**1.5/*

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: 1-TURN AS PER FOLIO FA637 & DWG D2813,  
 FOLIO REV: *A*  
 DWG REV: *A*

2-DEBURR AS REQUIRED

*[Signature]* 07/07/20

*1.5/*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*[Signature]* 07/07/20

*1.5**(25)*

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

*[Signature]* 07.07.20

*(25)*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *5781*

*[Signature]* 07/17/20 *(25)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:   D   Date:   21/07/26  

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
	/							

**NOTE:** Date & initial all entries

Date: Tuesday, 7/17/2007 2:00:42 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 33592

Part Number: D2813

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



25

Comment: FINAL INSPECTION/W/O RELEASE

2007/07/26

Job Completion



U 07-07-26

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

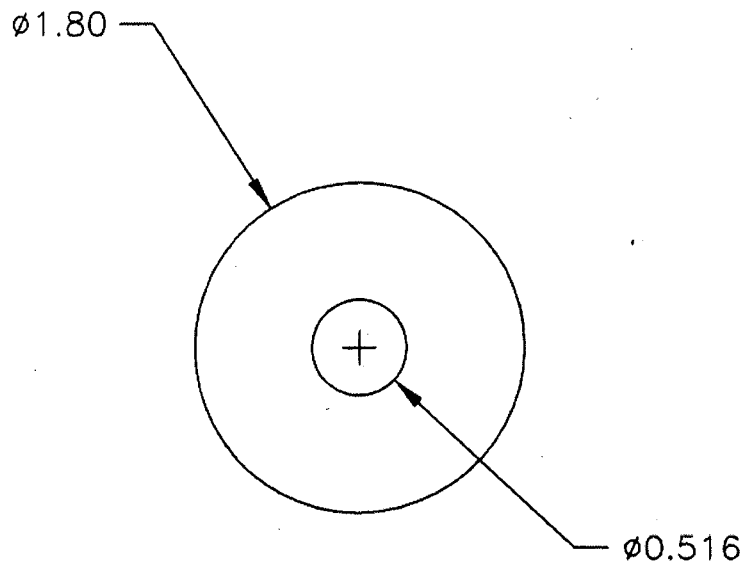
**NOTE:** Date & initial all entries





DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2813	REV. A SHEET 1 OF 1
DATE 00.11.03		TITLE WASHER	SCALE 1:1
A	00.11.03	NEW ISSUE	

RELEASED  
00.11.13 *[Signature]*



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 33592

MATERIAL: DELRIN OR TEFLON OR UHMW 0.063 THICK  
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED  
THIS PART CAN BE MADE FROM D2551

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